

## WE CLAIM:

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1. A method for providing refills for a wet wipes dispenser comprising:
- obtaining a cartridge for a wet wipes dispenser;
- determining the dimensions of the cartridge;
- determining that the cartridge is asymmetrical;
- determining that the cartridge has two protrusions on one side and one protrusion on the other;
- determining the dimensions of the protrusions;
- determining the relative locations of the protrusions with respect to the dimensions of the cartridge;
- manufacturing a cartridge having substantially the same dimensions, protrusions, and placement of protrusions as the obtained cartridge;
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- placing wet wipes in the manufactured cartridge; and,
- providing a bacterial resistant seal to the manufactured cartridge containing the wet wipes.
2. The method of claim 1, in which the two protrusions are spaced about 28 mm apart.
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3. The method of claim 1, in which the one protrusion is centered with respect to the two protrusions.
4. A method of providing a wet wipes refill for use with a dispenser comprising;
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- manufacturing a container having four sides, and a bottom;
- the container being asymmetric;
- providing the container with a lip located along the top of the four sides;
- placing a roll of wet wipes in the container;
- sealing the container; and,

providing instructions for the placement of the container in a wet wipes dispenser.

5           5.       The method of claim 4, wherein the asymmetric shape of the container is obtained by having different number of protrusions on different sides of the container;

6.       The method of claim 5, wherein a side has a protrusion that is keyed to fit in a dispenser.

7.       The method of claims 4, 5, or 6, wherein the container is packaged together with other containers in a plurality of containers.

10           8.       The method of claims 4, 5, or 6 wherein the container is combined with three other containers into groups for sale.

15           9.       A method for providing refills for a wet wipes dispenser comprising:  
determining the measurements of a Kimberly-Clark wet wipes cartridge;

manufacturing a cartridge having similar dimensions;  
providing a roll of wet wipes in the cartridge; and,  
providing instruction to place the cartridge in a dispenser.

20           10.      A method for providing refills for a wet wipes dispenser comprising:  
determining the measurements of a coreless roll of wet wipes;  
manufacturing a roll of wet wipes having similar dimensions;  
sealing the roll of wet wipes in a bacterial resistant package; and  
providing instruction to place the roll in a dispenser.

25           11.      The method of claim 10, wherein the manufactured roll is coreless.

12.      The method of claim 10, wherein the manufactured roll is hollow.

13. The method of claim 10, wherein the manufactured roll is cored.

14. A method for providing refills for a wet wipes dispenser comprising:

determining the measurements of a wet wipes cartridge;  
manufacturing a cartridge based on the measurements;  
providing a roll of wet wipes in the cartridge; and,  
providing instruction to place the cartridge in a dispenser.

15. A method for providing refills for a wet wipes dispenser comprising:

determining the measurements of a wet wipes cartridge;  
using the measurements to make a cartridge;  
providing a roll of wet wipes in the cartridge; and,  
providing instruction to place the cartridge in a dispenser.

16. A method for providing refills for a wet wipes dispenser comprising:

determining the dimensions of a wet wipes cartridge;  
manufacturing a cartridge based on the dimensions;  
providing a roll of wet wipes in the cartridge; and,  
providing instruction to place the cartridge in a dispenser.

17. A method of providing wet wipes for use in a wet wipes dispenser comprising:

obtaining wet wipes;  
obtaining a cartridge;  
the cartridge being asymmetrical to enable the cartridge to be placed in a dispenser in only one orientation;  
closing the cartridge; and,  
providing instruction to place the cartridge in a dispenser.

18. A method of providing wet wipes for use in a wet wipes dispenser comprising:

obtaining a roll of wet wipes;  
placing the roll of wet wipes in a package;  
sealing the package; and,  
providing instructions for removing the wet wipes from the  
package and for placing the wet wipes in a cartridge in a dispenser.

19. The method of claim 18, wherein the roll of wet wipes has a length that is no greater than 135 mm.

20. The method of claim 18, wherein the roll of wet wipes has a width that is no greater than 106 mm.

21. A method of providing wet wipes refills for use with a dispenser comprising;  
manufacturing a container having four sides, and a bottom;  
the container being asymmetric;  
placing a roll of wet wipes in the container;  
sealing the container; and,  
providing instructions for the placement of the container in a wet wipes dispenser.

22. The method of claim 21, wherein the roll of wet wipes has a length that is no greater than 135 mm.

23. The method of claim 21, wherein the roll of wet wipes has a diameter that is no greater than 106 mm.

24. A method of providing wet wipes refills for use with a dispenser comprising;  
manufacturing a container having four sides, and a bottom;  
providing the container with a lip located along the top of the four sides;  
placing a roll of wet wipes in the container;  
sealing the container; and,

providing instructions for the placement of the container in a wet wipes dispenser.

25. The method of claim 24, wherein the roll of wet wipes has a length that is no greater than 135 mm.

5 26. The method of claim 24, wherein the roll of wet wipes has a diameter that is no greater than 106 mm.

27. A method for providing refills for a wet wipes dispenser comprising:

10 obtaining a cartridge for a wet wipes dispenser;  
determining the dimensions of the obtained cartridge;  
manufacturing a cartridge having substantially the same dimensions as the obtained cartridge;

placing a coreless roll of wet wipes in the manufactured cartridge; and,

15 providing a bacterial resistant seal to the manufactured cartridge containing the wet wipes.

28. A method of providing wet wipes refills for use with a dispenser comprising;

20 manufacturing a container having four sides, and a bottom;  
providing the container with a lip located along the top of the four sides;

25 placing a roll of wet wipes in the container;  
sealing the container; and,  
providing instructions for the placement of the container in a wet wipes dispenser.

29. A method of providing wet wipes refills for use with a dispenser comprising;

manufacturing a container having four sides, and a bottom;  
placing a roll of wet wipes in the container;

sealing the container; and,  
providing instructions for the placement of the container in a wet  
wipes dispenser.

30. A method of providing wet wipes refills for use with a dispenser  
comprising;

manufacturing a container having four sides, and a bottom;  
the container being asymmetric;  
placing a roll of wet wipes in the container;  
sealing the container; and,  
providing instructions for the placement of the container in a wet  
wipes dispenser.

31. A method for providing refills for a wet wipes dispenser  
comprising:

obtaining a cartridge for a wet wipes dispenser;  
determining the dimensions of the cartridge;  
determining that the cartridge is asymmetrical;  
determining that the cartridge has two protrusions on one side  
and one protrusion on the other;  
determining the dimensions of the protrusions;  
determining the relative locations of the protrusions with respect  
to the dimensions of the a cartridge;  
manufacturing a cartridge having substantially the same  
dimensions, protrusions and placement of protrusions as the obtained  
cartridge; the manufactured cartridge having a length that is no greater than  
135 mm;  
placing wet wipes in the manufactured cartridge; and,  
providing a bacterial resistant seal to the cartridge containing the  
wet wipes.

32. A method of providing wet wipes refills for use with a dispenser  
comprising;

manufacturing a container having four sides, and a bottom;  
providing the container with a lip located along the top of the  
four sides;

placing a roll of wet wipes in the container;  
the roll of wet wipes having a length that is no greater than 135  
mm;

sealing the container; and,  
providing instructions for the placement of the container in a wet  
wipes dispenser.

33. A method of providing wet wipes refills for use with a dispenser  
comprising;

manufacturing a container having four sides, and a bottom;  
the length of the container being no greater than 135 mm;  
placing a roll of wet wipes in the container;  
sealing the container; and,  
providing instructions for the placement of the container in a wet  
wipes dispenser.

34. A method of providing wet wipes refills for use with a dispenser  
comprising;

manufacturing a container having sides and a bottom;  
the container being asymmetric and having a length that is no  
greater than 135 mm;  
placing a roll of wet wipes in the container;  
sealing the container; and,  
providing instructions for the placement of the container in a wet  
wipes dispenser.

35. A method of refilling a wet wipes dispenser comprising:

a) obtaining a plurality of cartridges, each cartridge in the  
plurality containing a roll of wet wipes;

b) removing a cartridge from the plurality;

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- c) opening the cartridge to expose the roll of wet wipes;
  - d) opening the cover of the wet wipes dispenser;
  - e) placing the cartridge in the open wet wipes dispenser;
  - f) unrolling a portion of the roll of wet wipes to create a tail;
  - g) closing the cover so that at least a portion of the tail is located outside the dispenser; and,
  - f) repeating steps b) through g) when the roll of wet wipes in the cartridge is finished.

10 36. The method of claim 35 wherein the plurality of cartridges contains four cartridges and steps b) through g) are repeated at least three times.

37. The method of claim 35 wherein the plurality of cartridges contains four cartridges in an integral pack.

15 38. A method for providing refills for a wet wipes dispenser comprising:  
obtaining a dispenser for wet wipes, the obtained dispenser having a housing, a cover, and a tray, the cover having a wiper blade and a gasket;

20 determining the measurements of a dispenser;  
making a cartridge to fit into the dispenser based on the determined measurements; and,  
providing a roll of wet wipes in the manufactured cartridge.

25 39. A method for providing refills for a wet wipes dispenser comprising:  
obtaining a dispenser for wet wipes, the obtained dispenser having a housing, a cover, and a tray, the cover having a wiper blade and a gasket;

30 determining the measurements of a dispenser;  
obtaining a cartridge for wet wipes;  
determining the measurements of the obtained cartridge;



using the obtained measurements to make a cartridge; and,  
providing a roll of wet wipes in the made cartridge.

5 40. A method for providing refills for a wet wipes dispenser  
comprising:  
obtaining a wet wipes dispenser, the obtained dispenser having  
a at least four side walls, a tray and a cover;  
determining the dimensions of the obtained dispenser;  
using the obtained dimensions to establish the size of a roll of  
10 wet wipes for use in the dispenser; and,  
manufacturing a roll of wet wipes having the established size.

15 41. A method for providing refills for a wet wipes dispenser  
comprising:  
determining the measurements of a coreless roll of wet wipes;  
manufacturing a plurality of wipes having similar dimensions;  
sealing the wipes in a bacteria resistant package; and,  
providing instruction to place the wipes in a dispenser.

20 42. The method of claim 41, wherein the manufactured wipes are  
wet wipes.

43. The method of claim 41, wherein the manufactured wipes are  
wipes that become wet during use.

44. The method of claim 41, wherein the manufactured wipes are  
configured in a roll.

45. The method of claim 41, wherein the manufactured wipes are  
configured in a stack.

25 46. A method for providing refills for a wet wipes dispenser  
comprising:  
determining the measurements of the interior of a wet wipes  
dispenser;

manufacturing a package based on the measurements;  
providing a plurality of wet wipes in the package; and,  
providing instruction to place the package in a dispenser.

5 47. A method for providing refills for a wet wipes dispenser  
comprising:  
obtaining a dispenser for wet wipes, the obtained dispenser  
having a housing, a cover, and a tray, the cover having a wiper blade and a  
gasket;

10 determining the measurements of a dispenser;  
making a package to fit into the dispenser based on the  
determined measurements; and,  
providing a plurality of wipes in the manufactured package.

15 48. A method for providing refills for a wet wipes dispenser  
comprising:  
obtaining a dispenser for wet wipes, the obtained dispenser  
having a housing, a cover, and a tray, the cover having a wiper blade and a  
gasket;

20 determining the measurements of a dispenser;  
obtaining a cartridge for wet wipes;  
determining the measurements of the obtained cartridge;  
using the obtained measurements to make a package; and,  
providing a roll of wipes in the made package.

25 49. A method for providing refills for a wet wipes dispenser  
comprising:  
obtaining a wet wipes dispenser, the obtained dispenser having  
a at least four side walls, a tray and a cover;  
determining the dimensions of the obtained dispenser;  
using the obtained dimensions to establish the size of a plurality  
of wipes for use in the dispenser; and,

30 manufacturing a plurality of wipes having the established size.